

DEFINING AQ INDUSTRY THROUGH 40 YEARS OF EXPERIENCE







We deliver a complete value chain



Seabased AQ



Landbased AQ



Digital



Service



WORLDWIDE









Turn-key system for optimal water quality



About ScaleAQ Landbased



History of AquaOptima

- Based on comprehensive research activities in SINTEF in the period 1985-1993
- Developed industry products and own technology for intensiv landbased farming



Landbased farming

Traditional flow through system (FT)

Large inlet of new water





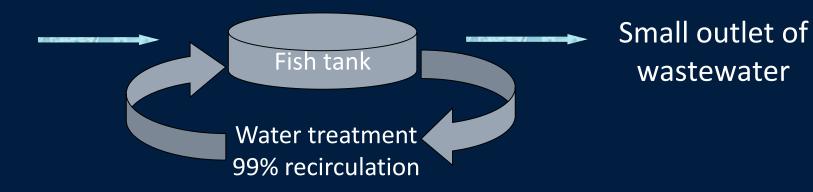


Large outlet of wastewater

wastewater

Resirculating aquaculture systems (RAS)

Small inlet of new water



Why RAS?

- Reduced water consumption
- Collection of sludge and waste
- Control of water quality
- Biosecure production
- Predictable production
- Shorter time in the sea, less parasites and diseases
- Large production on a small footprint
- Production near the consumer



Water quality demands



<u>Parameter</u>	Safe level (salmonids)
TSS (particles)	< 15 mg/L
TAN (NH ₄ +-N and NH ₃ -N)	< 2 mg/L
$NH_3 - N$	< 0.012 - 0.025 mg/L
$NO_2^ N$	< 0.1 mg/L
NO ₃ N	< 100 mg/L
Dissolved O ₂	80 - 100% saturation
CO ₂	< 15 mg/L
рН	7 – 7.5
Density	$< 80 \text{ kg/m}^3$
Temperature	12-14 °C for Atlantic salmon, 15-17 °C for rainbow trout



Focus on:

- Optimal and efficient production of fish
- Particle removal and good water quality
- Efficient and stabile CO₂ removal
- Optimal tank hydrodynamic
- Knowledge transfer innovative methods for training



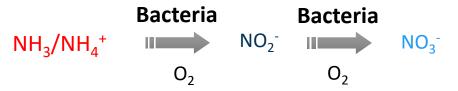
Particle removal





Particles and organic material lead to:

Reduced efficiency in bioreactor





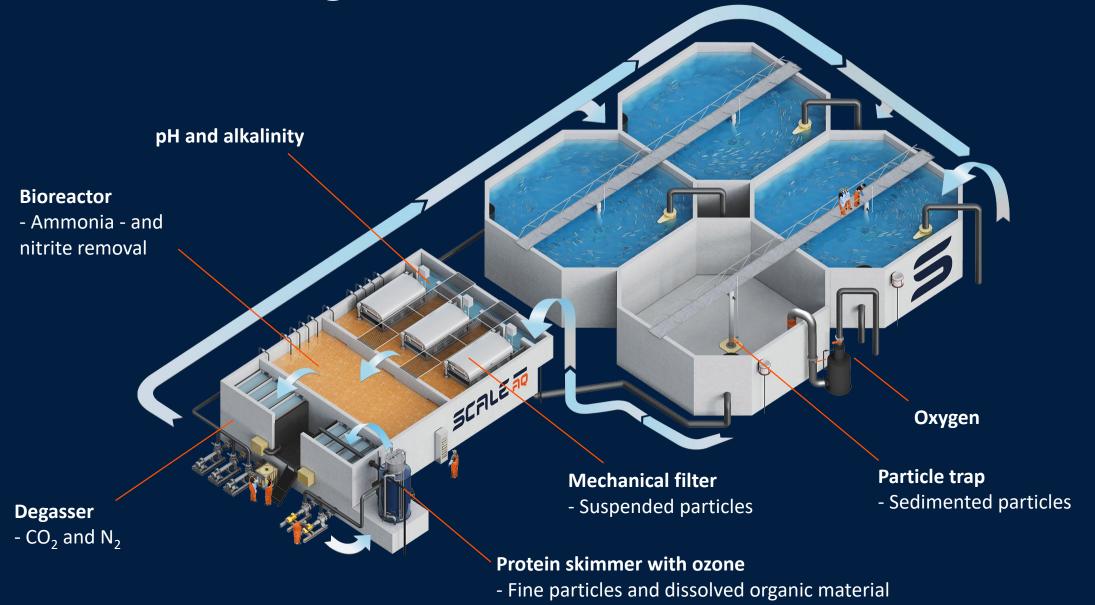


- Reduced efficiency in CO₂ stripper
- Leakage of nutrients
- Increased biofilm growth and risk of sludge accumulation
 - H₂S risk and unstable microflora
- Increased risk for pathogens
- Increased O₂ demand
- Reduced clarity (and control)





RAS – rearing tanks and water treatment



Particle trap in the centre of the tank

Size distribution:



• Super-colloidal 1 – 100

• Sedimented > 100



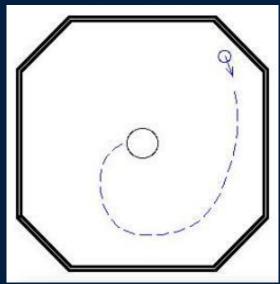
Particle trap

- Sedimented particles





Particle





Mechanical filter





Protein skimmer with ozone



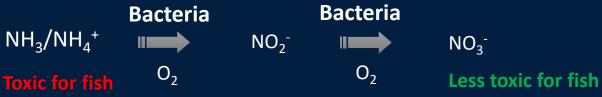
Protein skimmer with ozone

- Fine particles and dissolved organic material



Bioreactor - nitrification







Degasser

- Removes CO_2 and N_2

- The most important factor for stabile and high degasser effect is a clean aeration media
- Scale has developed a self-cleaning CO₂ stripper





ScaleAQ Landbased, delivers worldwide

• For more than 25 years AquaOptima has delivered RAS facilities worldwide, for a variety of species, in tropical and arctic environments, in freshwater and seawater



Eel – Portugal



Whitefish and sturgeon - Siberia/Russia

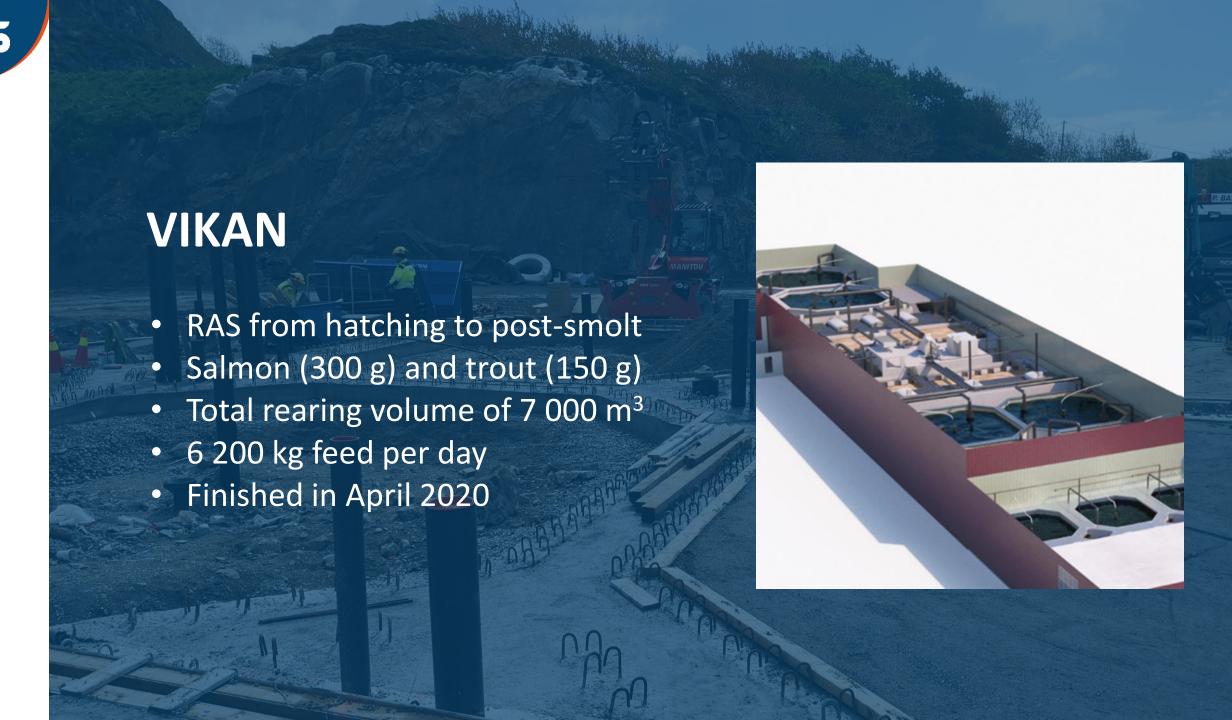


Shrimps - Ecuador



Barramundi - Yapen, Indonesia







Vikan





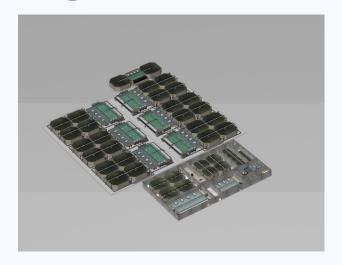
Potential for Black Sea Region-RAS- Salmon and Trout

- Seacage production between June and November is difficult
 - High mortality of fish in the warm period
 - Producer is out of the market for many months
- RAS based production will achieve several benefits
 - Don't need risky dam and lake production for smolt
 - Optimal production conditions
 - Better fish welfare and lower FCR
 - Good planning for market supply of fish



2 potential strategies

SMOLT RAS GROWOUT RAS



POSTSMOLT RAS

SEACAGE







«But, isn't RAS very expensive..?»

- Initial investment is higher than Seacage and small Flow Trough systems
- But, the end profit through time is higher due to better production planning, fish welfare and mortality, low FCR etc.

 ScaleAQ can provide financing from Norway at very low interest rates

Welcome to contact us for a good discussion

